

Precision Steel

# precidur<sup>®</sup> X40MnCrAlV 19-2 LY

Product information for hot-rolled precision strip made in Hohenlimburg



thyssenkrupp

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## TWIP steel

High-manganese steels from BU Precision Steel combine outstanding formability with extremely strong work hardening. These steels display a stable austenitic microstructure. Despite their high carbon content they can be joined by all common welding methods.

High-manganese steels can be both hot and cold formed.

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## Contents

Brief portrait  
Technical features  
Chemical composition  
Mechanical properties  
General thickness tolerances  
Delivery options  
Application examples

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## precidur<sup>®</sup>

- is used in virtually all industry sectors.
- offers close thickness tolerances similar to cold-rolled strip, optimum surface finishes and consistent material properties over the entire strip length and width.
- is characterized by its symmetrical strip profiles and mill edges.
- is the sum of all the experience we have gained in more than 100 years of manufacturing and processing steel.

## Technical features

High-manganese steel

Material number:	1.7401
Material name:	X40MnCrAlV 19-2 LY / TWIP Stahl
Proprietary brand:	precidur® H-Mn LY
Delivery specification:	Suitable for cold and hot forming
Application:	High formability with very high tensile strength. Strong work hardening through forming process.

### Chemical composition

Ladle analysis mass percentages	C [%]	Si [%]	Mn [%]	P [%]	S [%]	Cr [%]	Al [%]	Ti [%]	V [%]	Ni [%]	Cu [%]
min.	0.30	0.20	16.00	-	-	-	0.5	-	-	-	-
max.	0.60	0.60	25.00	0.030	0.005	2.50	2.5	0.20	0.20	1.00	0.20

Further special analyses available

### Mechanical properties

Longitudinal to rolling direction	Yield strength R <sub>p0,2</sub> [MPa]	Tensile strength R <sub>m</sub> [MPa]	Elongation A <sub>5</sub> [%]	A <sub>80</sub> [%]
Rolled condition	300 - 450	750 - 880	min. 50	min. 45

### Possible delivery options

Options	Mill edge (NK) Cut edge (GK)	pickled		slit	trimmed	Cut to length
		✓	or ✓			
precidur® X40MnCrAlV 19-2 LY	NK or GK	✓	or ✓	✓	✓	✓

### General thickness tolerances

Strip thickness [mm]	1.5 – 2.54	2.55 – 4.03	4.04 – 6.03	6.04 – 8.03	8.04 – 9.03	9.04 – 11.03	11.04 – 14.03	14.04 – 16.00
Standard tolerances [mm]	± 0.04	± 0.04	± 0.05	± 0.055	± 0.06	± 0.07	± 0.08	± 0.10
Special tolerances [mm]	± 0.03	± 0.035	± 0.04	± 0.045	± 0.05	± 0.055	± 0.06	± 0.07

### General delivery options

Coil inner diameter:	standard 508 mm / optional 610 mm
Coil outer diameter:	max. 1,890 mm
Coil weight:	max. 20.5 kg/mm strip width
Strip width*:	max. 720 mm
Strip thickness*:	1.5 – 16 mm

\* May be subjected to restrictions.

Please contact our sales/technical customer advice team for detailed information.