

Precision Steel

precidur[®] C45/C45E

Product information for hot-rolled precision strip made in Hohenlimburg



thyssenkrupp

Version 9/21

Heat treatable and spring steel

Whether it's for wear parts, springs, chain links or safety components, heat treatable steels from BU Precision Steel offer the right solution for all requirements. Good fine blanking properties and formability in the annealed condition are combined with high strengths and good toughness in the quenched and tempered condition. Close analysis ranges tailored to specific purposes and precisely controlled rolling parameters guarantee consistent and outstanding processability and consistent heat treatment results.

We can supply a variant of unalloyed and alloyed heat treatable steels in accordance with DIN EN 10083 with carbon contents between 0.20 % and 0.60 %, and spring steels in accordance with DIN EN 10132-4

precidur[®]

- is used in virtually all industry sectors.
- offers close thickness tolerances similar to cold-rolled strip, optimum surface finishes and consistent material properties over the entire strip length and width.
- is characterized by its symmetrical strip profiles and mill edges.
- is the sum of all the experience we have gained in more than 100 years of manufacturing and processing steel.

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Technical features

Heat treatable steel

Material number: 1.0503 / 1.1191

Material name: C45 / C45E

Proprietary brand: precidur® C45 / C45E

Delivery specification: DIN EN ISO 683-1, DIN EN 10083-2

Application: Heat-treatable steel for parts in auto, machinery and plant construction

Chemical composition

Ladle analysis mass percentages	C [%]	Si [%]	Mn [%]	P [%]	S [%]	Cr [%]	Mo [%]	Ni [%]	Al [%]	Cu [%]
min.	0.42	0.10	0.50	-	-	0.10	-	-	-	-
max.	0.50	0.40	0.80	0.025	0.015	0.40**	0.10	0.20	0.015*	0.20

Further special analyses available

* Al killed variant available

** Cr-free variant available

Mechanical properties

Longitudinal to rolling direction	Tensile strength R _m [MPa]	Elongation A ₅ [%]	A ₈₀ [%]
Rolled condition*	Ø 790	min. 16	min. 13
GKZ annealed	max. 600	min. 24	-

*Restricted mechanical property ranges can be agreed on request.

Possible delivery options

Options	Mill edge (NK) Cut edge (GK)	pickled	unpickled	slit	trimmed	Cut to length	annealed	not annealed
precidur® C45/C45E	NK or GK	✓ or	✓	✓	✓	✓	✓	✓

General thickness tolerances

Strip thickness [mm]	1.5 – 2.54	2.55 – 4.03	4.04 – 6.03	6.04 – 8.03	8.04 – 9.03	9.04 – 11.03	11.04 – 14.03	14.04 – 16.00
Standard tolerances [mm]	± 0.04	± 0.04	± 0.05	± 0.055	± 0.06	± 0.07	± 0.08	± 0.10
Special tolerances [mm]	± 0.03	± 0.035	± 0.04	± 0.045	± 0.05	± 0.055	± 0.06	± 0.07

General delivery options

Coil inner diameter: standard 508 mm / optional 610 mm

Coil outer diameter: max. 1,890 mm

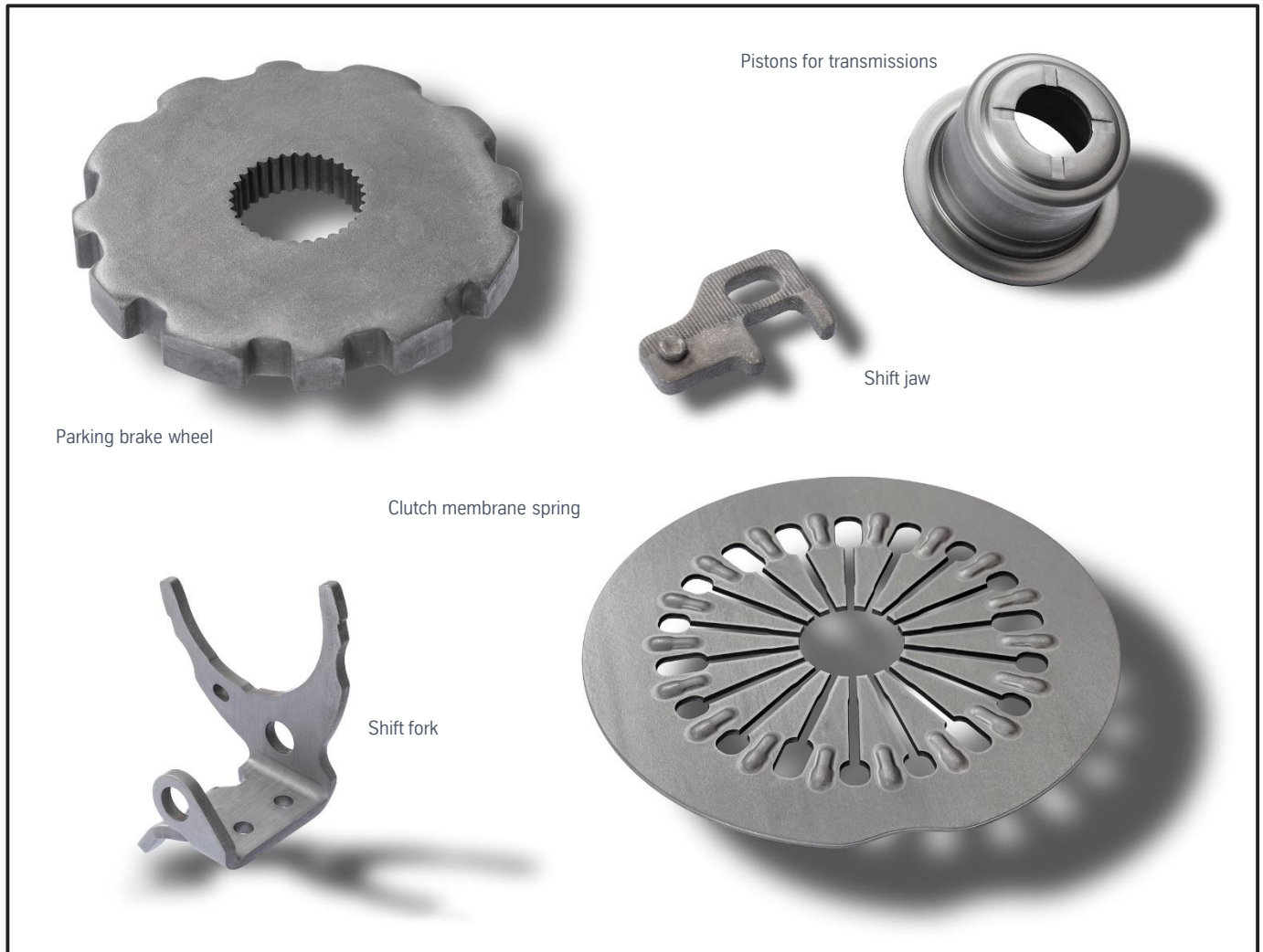
Coil weight: max. 20.5 kg/mm strip width

Strip width*: max. 720 mm

Strip thickness*: 1.5 – 16 mm

* May be subjected to restrictions.

Application examples for heat treatable and spring steel



Parking brake wheel

Pistons for transmissions

Shift jaw

Clutch membrane spring

Shift fork

Please contact our sales/technical customer support team for detailed information.

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Special mill grades feature unique thyssenkrupp properties. Other terms and conditions of supply not specified here will be based on the applicable specifications. The specifications used will be those valid on the date of publication of this product information.

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